### You Spoke and We Listened

◆ Over the years, we have observed the emergence of various offshore companies producing frame saw machines that are characterized by low quality and substandard craftsmanship. As we hear more and more people express deep disappointment with the fragile structure and flat performance of these frame saws.

### You Deserve so Much More

◆ We realized that you, our valued customers, deserved better. Consequently, we could no longer simply disregard the evident demand for a frame saw machine that is both affordable and reliable. Months of strategic research and design followed, as we sought to find the optimal balance between cost-effectiveness and reliability. We recognized our responsibility to those eagerly awaiting their frame saw machines.

#### 福建省南平市建阳区三和机械制造有限公司

Fujian Jianyang Sanhe Machinery Manufacturing Co., Ltd.

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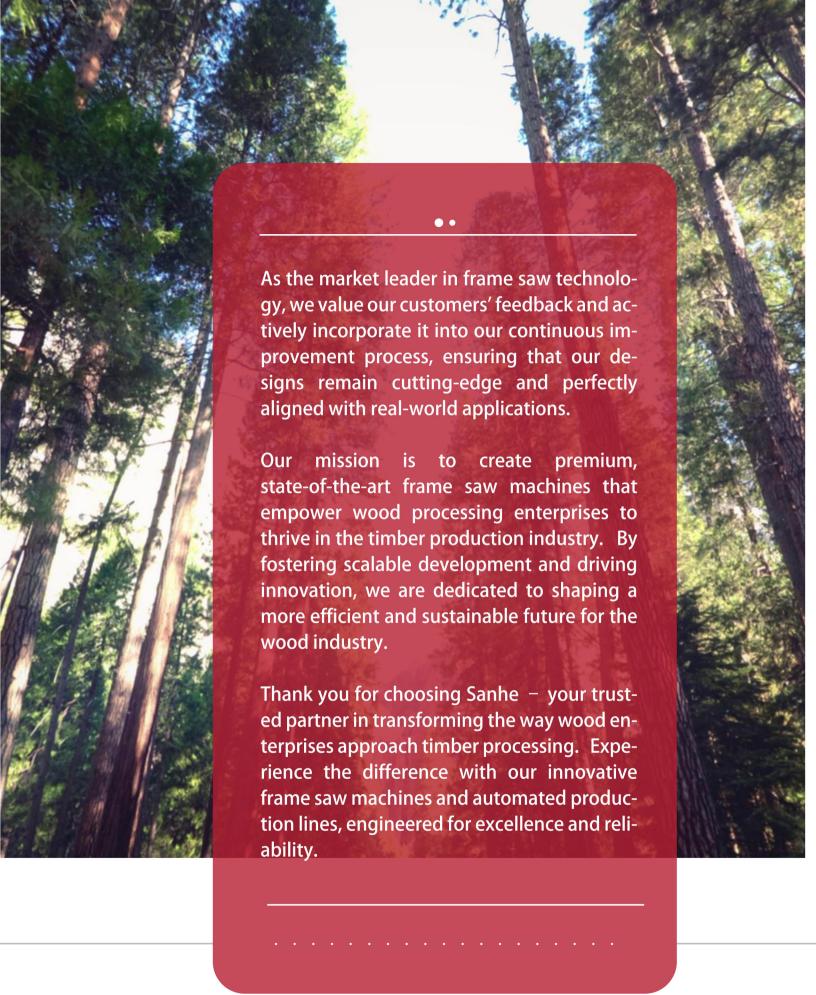
The Way to Success
SanHe Machinery
Helps without Stint



| Log Frame Saw Machine | Squared Thin Cutting Frame Saw Machine | Automatic Production Line of Heavy Frame Saw Machine

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Fujian Jianyang Sanhe Machinery Manufacturing Co., Ltd.



### **COMPANY PROFILE**

SANHE MACHINERY MANUFACTURING CO., LTD.

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SanHe Machinery based in China, is a professional manufacturing company specializing in machinery and equipment for the woodworking industry. With decades of excellent technical expertise and design experience, we employ modern and advanced automation technology to continually enhance and improve our products, ensuring their specialization and series production.



20000

Floor Area (m²)

As a manufacturer of frame saw machines, our company specializes in producing primary log frame saw machine and square frame saw machines. In addition, we provide design services for frame saw automation production lines, which assist businesses in saving labor costs while achieving more efficient cutting operations.



Based on China and orient to the world. SanHe Machinery is your trusted partner. We are dedicated to delivering high-quality products and providing comprehensive after-sales service. With our unwavering commitment, we aim to meet and exceed your expectations. Count on us to provide top-notch solutions and reliable support, as we continue to expand our reach worldwide.





### **Automatic Production Line of Heavy Frame Saw Machine**

Our cutting-edge frame saw machines and automatic production lines that are revolutionizing the way large wood enterprises operate. Frame saws machines are equipped with multiple thin blades, allowing them to achieve remarkably smooth surfaces, making them ideal for veneer production. With their precision cutting capabilities, frame saws significantly reduce waste by up to 30% when cutting single veneer strips. This level of efficiency has made our frame saws particularly effective for medium and small-sized sawmills, enhancing their productivity and profitability.

Recognizing the challenges faced by large-scale wood enterprises in implementing automation technology and managing complex processes, we took it upon ourselves to find a solution. Introducing China's first set of heavy-duty frame saw machine automatic production lines, a feat achieved through independent research and development. This comprehensive solution covers every aspect of the production process, from material loading and feeding to sawing and unloading – all fully automated. Our automatic production lines offer the perfect frame saw application solution for large wood enterprises, streamlining their operations and maximizing output.

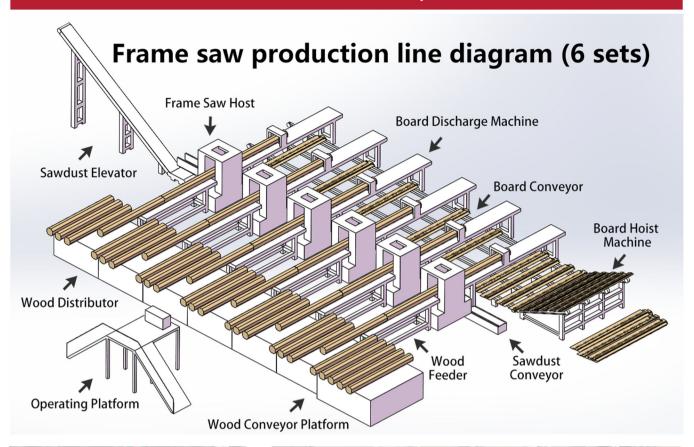
Our production line is comprised of six essential components: Wood Conveyor, Wood Divider, Frame Saw Machine Host, Wood Discharging Machine, Board Conveyor, Board Lifter, and Sawdust Conveyor. These elements work seamlessly together, allowing the production line, powered by six frame saws, to effortlessly cut over 22 cubic meters of timber within an 8-hour shift. The exceptional design and performance of our production line have earned it widespread acclaim and recognition among several major wood processing companies in China, solidifying our position as the industry leader.

With Sanhe's first frame saw machine automated production line launched in 2019, we are proud to share that it has been running flawlessly for four years, operating for 16 hours a day – a testament to our unwavering commitment to excel-

No	Equipment Name	Power (kw)	Dimension (mm)	Weight (kg)
1	Wood Conveyor	5.5	3000×2800×1100	2400
2	Wood divider	3.5	3000×2800×1100	2000
3	Wood Feeder	1.5	4300×1100×1100	850
4	Frame Saw Host	35.5	2300×1450×2300	5800
5	Discharging machine	1.5	6500×1100×1100	1500
6	Board Conveyor	5.5	3000×3300×500	650
7	Board lifter	3	3000×3300×1300	1850
8	Sawdust Conveyor	5.5	3000×500×500	350

Model Number	3232Z	3535Z	
Total Power	32.2kw	32.2kw	
Sawing Stroke	320mm	320mm	
<b>Processing Diameter</b>	100mm - 320mm	100mm-350mm	
Processing Length	1500mm - Unlimited	1500mm - Unlimited	
Maximum Machining Height	320mm	350mm	
Maximum Machining Width	320mm	350mm	
Feeding Speed	0-1.5m/min (Adjusted)	0-1.5m/min (Adjusted)	
Saw Blade Length	750mm	790mm	
Saw Blade Sawpath	1.8-2.0mm	2.0-2.2mm	
Sawing Power	30kw-6	30kw-6	
Feeding Power	2.2kw-4	2.2kw-4	
<b>Equipment Weight</b>	5300kg	5500kg	

### **Automatic Production Line of Heavy Frame Saw Machine**











## Log Frame Saw Machine











Model Number	SanHe - 3030	SanHe - 3535
Total Power	23.5kw	31.5kw
Compressed Air	0.6Mpa	0.6Mpa
Connection Voltage	220v/380v	220v/380v
Sawing Stroke	210mm	210mm
<b>Processing Diameter</b>	100mm - 300mm	100mm-350mm
Processing Length	500mm - Unlimited	500mm - Unlimited
Feeding Speed	0-1.5m/min (Adjustable)	0-1.5m/min (Adjustable)
Saw Blade Length	620mm	660mm
Saw Blade Sawpath / Cutting Loss	1.6-2.0mm	1.8-2.4mm
Sawing Power	22kw	30kw
Feeding Power	1.5kw	1.5kw
<b>Equipment Weight</b>	3200kg	3800kg
Machine Dimension	6000mm×1220mm×2100mm	6200mm×1270mm×2180mm

# Squared Thin Cutting Frame Saw Machine









Model Number	SanHe - 2040	SanHe - 2050	
Total Power	23.5kw	23.5kw	
Sawing Stroke	210mm   480 numbers/min	210mm   480 numbers/min	
Machining Height	60-200mm	60-200mm	
<b>Machining Width</b>	100-400mm	100-500mm	
Feeding Speed	0.1-2.0m/min (Adjustable)	0.1-2.0m/min (Adjustable)	
Saw Blade Length	510mm	510mm	
Saw Blade Sawpath / Cutting Loss	0.9-1.6mm	0.9-1.6mm	
Numbers of Channels	0 - n (depends on requirements)	0 - n (depends on requirements)	
Machining Accuracy	$\pm$ 0.1mm	±0.1mm	
Equipment Weight	3450kg	3800kg	
Machine Dimension	4100mm×1400mm×2100mm	4100mm×1500mm×2100mm	